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(12) United States Patent

McCalley et al.

(54) SYSTEMS AND METHODS FOR SUBSTRATE LAMINATION

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(57) ABSTRACT

A method for laminating substrates to form a laminated assembly includes positioning a first substrate and a second substrate within a lamination device having a first cavity and a second cavity; pressurizing the first cavity to a first pressure to move a flexible member into contact with one of the first and second substrate; depressurizing the first cavity to move the flexible member out of contact with the one of the first and second substrate; and pressurizing a second cavity to a second pressure higher than the first pressure to apply air pressure at the second pressure to the first and second substrate to form a laminated assembly.

20 Claims, 5 Drawing Sheets

